

SAVE THESE INSTRUCTIONS

DEALER/INSTALLER: GIVE TO HOMEOWNER

ENCLOSURE KIT

Model #STEP-ENC for Flat-Bottom, Above-Ground Pools

ASSEMBLY INSTRUCTIONS



Made in U.S.A. by
CONFER
plastics inc.




ASSEMBLY INSTRUCTIONS

ENCLOSURE KIT MODEL #STEP-ENC (complete kit consists of two cartons)

PARTS LIST	HARDWARE	TOOLS REQUIRED FOR ASSEMBLY
Qty. Description (Carton 1 of 2) 1 Connecting Step 2 Connecting Rail 2 Gate Adapter Post 2 Set of Pickets (single, double, triple) The following parts are supplied in the gate carton: (Carton 2 of 2) 1 Gate Installation Manual 2 Gate w/hardware & padlock 1 Hinge Mounting Post 1 Latch Mounting Post	Qty. Description 40 #10x1-1/4" Screw 12 #10 x 3/4" Screw 12 Protective Cap Assemble the two STEP-1 units as per their instructions, but do not attach the mounting brackets to the posts (as described in Step 9). These parts will not be used. Also, do not attach the handrails to the posts (as described in Step 11 of the STEP-1 instructions). For best installation results, the outside unit should be placed on flat patio blocks on level ground.	<ul style="list-style-type: none"> • Pliers • Mallet (or Hammer) and block of wood • Drill Motor (cordless) • Phillips Bit

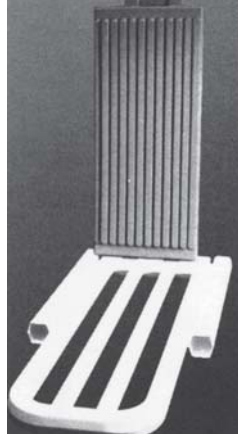
Step 1.



SAVE

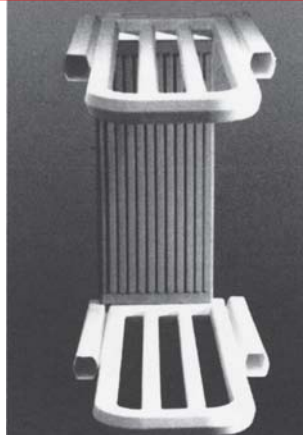
Using a pair of pliers twist off the locking wedges from both ends of the connecting step and SAVE.

Step 2.



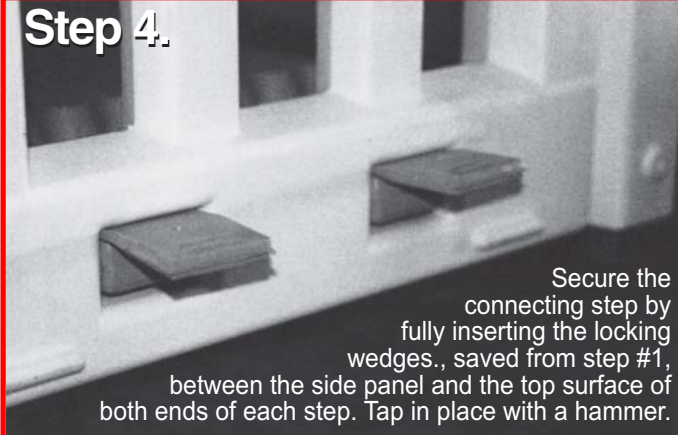
Lay one of the connecting rails down on a clean, flat surface. Push the end of the connecting step into the openings of the connecting rail until fully seated. Make sure the "tread" surface of the step is facing up towards the rails.

Step 3.



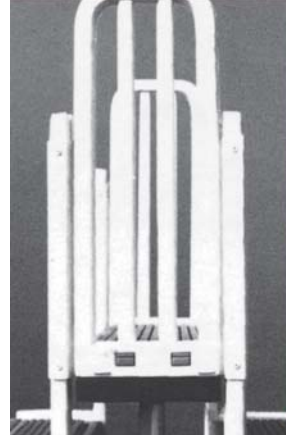
Lay the second connecting rail down and push the a opposite end of the connecting step into the openings until fully seated.

Step 4.




Secure the connecting step by fully inserting the locking wedges., saved from step #1, between the side panel and the top surface of both ends of each step. Tap in place with a hammer.

Step 5.

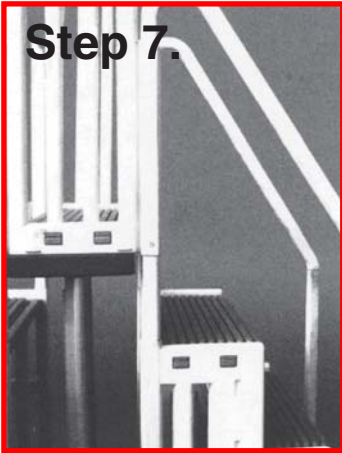


With one of the assembled step units at the desired location inside the pool, and the second unit, placed outside the pool, slide the assembled connector kit down over the upper handrail posts until it is resting on the pool top seat. **IMPORTANT: DO NOT stand on the top steps of the unit until fully assembled.**

Step 6.



Fasten the connector kit to the handrail posts using (16) #10 x 1-1/4" screws (eight per side) at each of the pre-marked locations.



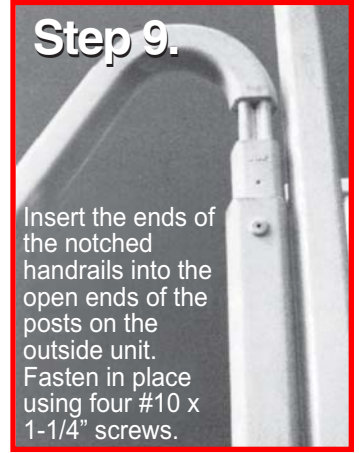
Step 7.

Attach the handrails, to the inside unit only, as described in step 11 of the STEP-1 instructions.



Step 8.

Slide the gate adapter posts down over the short handrail posts of the outside unit until they bottom out.



Step 9.

Insert the ends of the notched handrails into the open ends of the posts on the outside unit. Fasten in place using four #10 x 1-1/4" screws.

Step 10.



Align one of the triple pickets into the notches of the handrail at the top of the unit. Fasten the pickets in place, at the top of the pickets, using the #10 x 3/4" screws. Continue placing and fastening the double pickets and then the single picket. Repeat for the opposite handrail. Cover the ends of the screws with the protective caps.

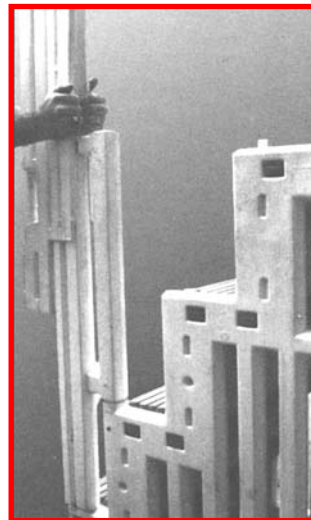
Step 11.

Fasten the pickets to the step unit at the pre-marked locations with twelve #10 x 1-1/4" screws. Also, secure the gate adapter posts and upper handrail posts in place with #10 x 1-1/4" screws at the pre-marked locations.



Step 12.

Gate installation: see instructions enclosed with gate. There are two differences for this installation. For this installation the gate posts slide over the adapter posts as shown here. And; You must also fasten the lowest corner of that flange to the step unit as shown (see photo at far right). NOTE: the hinge post must be on your right-hand side (as you are looking up the steps).



IMPORTANT: Fasten the lowest corner of each flange to the step as shown below.



IMPORTANT FOR YOUR SAFETY

- Kit **MUST** be installed per manufacture's instructions
 - Kit to be used with STEP-1 **ONLY**.
- **Consult your local Building Department before installation of your pool and equipment.**
 - Check the contents of the product carton with the parts and hardware list.
 - **If any parts are missing call our toll free number:**
Toll Free U.S. - 866-396-2968 or 716-283-1826 / FAX 716-283-3249
- **DO NOT** attempt to assemble or install the ladder if there are **ANY** shortages.
 - For proper assembly and installation follow all instructions in the sequence shown in this manual.
 - Before using the product, after assembly and before installation, go over the instructions and procedures again to make sure nothing has been overlooked.
- Be sure and safe. The manufacturer **IS NOT** responsible for improper assembly, installation and use.

DANGER: NEVER use an electric drill in or around the pool.
Use a cordless drill for assembly and installation

ALWAYS KEEP GATE LOCKED WHEN NOT IN USE.

CONFER PLASTICS, INC. LIMITED, PRO-RATED WARRANTY

Confer Plastics, Inc. warrants their swimming pool ladders to be free from defects in workmanship for one year from date of purchase. After the first year the cost to replace a part is as follows:

STEP ENCLOSURE

2 nd Year - 20%	} of current parts list price
3 rd Year - 40%	
4 th Year - 60%	
5 th Year - 80%	
Plus shipping/handling	

DO NOT RETURN DEFECTIVE PART TO DEALER

The defective part should be returned, postpaid, to:
Confer Plastics, Inc.
97 Witmer Road
North Tonawanda, N.Y. 14120-2421

Enclose proof-of-purchase (receipts, etc.) showing date purchased, your name, address, and daytime phone number. You will be notified of cost to replace part.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

MADE IN THE U.S.A. by:



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plastics inc.

Printed in U.S.A.

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